



11910

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		814702	COVER	1		4
2	27	814703	GASKET	1		2,4
3	10	34470	SCREW, With Sealing Washer	4		4
4	23	34469	BEARING	1		4
5	10	72607	SCREW, (.250-20 x .375)	2		4
6		72638	LIFTER	8		4
7	424	3864	CAMSHAFT	1		4
8	23	43293T	BEARING SET, Camshaft	1		4
9	28	34466	KEY	1		4
10	423	804957T01	CRANKSHAFT	1		4
11	23	818469001	BEARING SET	1	(Standard)	4
11	23	818470	BEARING SET	AR	(.001 USA)	
11	23	818471	BEARING SET	AR	(.010 USA)	
11	23	818472	BEARING SET	AR	(.020 USA)	
12	28	34466	KEY	2		4
13	43	46743	TIMING GEAR	1		4
14	43	46745	GEAR	1		4
15	10	35366	SCREW, (.250-20 x .563)	2		4
16		14239	RETAINER, Oil Seal	1		4
17	27	881715	GASKET	1		2,4
18	26	14240	SEAL, Oil	1		2,4
19	10	810844	BOLT	2		4
20	17	14263	PIN, Dowel	1		4
21		NSS	NOT SOLD SEPARATE, Bolt	10		
-		864626A01	MARINE LONG BLOCK ENGINE	1		
-		864626A01	MARINE LONG BLOCK ENGINE	1		
-	27	810846A05	GASKET SET, Overhaul	1		
-	92	809825	RTV SILICONE, (3 Ounce Tube) M	1		
-	92	34227	SEALING COMPOUND, (16 Ounce	1		